

Three-Dimensional Display Apparatus**BACKGROUND OF THE INVENTION**

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This application is related to co-pending and commonly assigned U.S. Patent Application Serial Nos. _____ (Attorney Docket Nos. AUS990876US1 and AUS990883) filed concurrently herewith and hereby incorporated by reference.

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1. Technical Field:

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The present invention is directed to a three-dimensional display apparatus. In particular, the present invention is directed to a display comprised of a plurality of pixels, each pixel being comprised of a plurality of cells, which is capable of displaying an image in three-dimensions.

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2. Description of Related Art:

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The ability to accurately recreate images in three dimensions has long been sought after. Three-dimensional displays may be very important in such areas as entertainment, medical imagery, architectural design, and a plethora of other areas. The result of this long felt need for three-dimensional displays has been the development of advanced ways of tricking the human brain into believing that the images seen by the eye are in three dimensions.

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For example, computers may use perspective drawing techniques to represent three dimensions on a two dimensional screen. Some pictures and optical illusions, when stared at, give the impression of some depth due to

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the brain's pattern recognition capabilities and the brain's desire to interpret what is seen in a meaningful way. "Virtual reality" goggles make use of doubling a two dimensional perspective image so that the brain
5 interprets the perspective as depth. Other methods of tricking the brain, such as holography and 3D glasses, have been used with limited success.

Thus, the attempts at creating three-dimensional imagery have failed at creating an actual
10 three-dimensional display and must therefore, rely on tricks to fool the human brain into believing what is seen is a three-dimensional image. In view of the above, it would be advantageous to have a method and apparatus to provide an actual three-dimensional image.

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SUMMARY OF THE INVENTION

5 The present invention provides a three-dimensional display apparatus that does not require tricks or illusions to represent objects in three dimensions. The display is comprised of a plurality of pixels which are, in turn, comprised of a plurality of cells.

10 The cells include a plurality of cell walls, a cell lens wall and a cell base. The cells further include an anode and a cathode. The cell is filled with a gas that is excited by electrical discharges. A phosphorus material is applied to the anode, or nearby the anode,
15 such that when an electrical discharge is created between the anode and the cathode, the gas is electrically excited causing the gas to emit ultraviolet radiation. The ultraviolet radiation causes the phosphorus material to emit visible light according to a color of the
20 phosphorus material. An anode having a phosphorus material of a certain color applied to it or nearby it will be identified by the color of the phosphorus material. Thus, for example, an anode having a red colored phosphorus material applied to it will be
25 identified as a red anode.

 A plurality of cells are combined to create a pixel. Each pixel has at least one cathode and at least one anode of each color red, green and blue. By controlling the intensities and durations of the charge to each of
30 the anodes of the respective colors red, green and blue, every color in the visible spectrum is producible. The

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pixel may further include a lens for helping to focus the visible light such that the light is perceivable by a viewer in six directions, thereby creating a three-dimensional light source.

- 5 A plurality of the pixels are combined to create a three-dimensional display. The three-dimensional display is controlled by a control system that determines which of the pixels to turn on and which to turn off, as well as the intensities of the light that the cells of the
- 10 pixels produce and the duration of their illumination. Based on this determination, the control system sends electrical signals along addressable anode bus lines, cathode lines, and the like, to cause the selected pixels to illuminate. The combination of illuminated pixels,
- 15 which are three-dimensional light sources, in a three-dimensional matrix creates a three-dimensional display. The three-dimensional display is an actual three-dimensional display and is not based on optical illusions or perspective trickery.

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BRIEF DESCRIPTION OF THE DRAWINGS

5 The novel features believed characteristic of the invention are set forth in the appended claims. The invention itself, however, as well as a preferred mode of use, further objectives and advantages thereof, will best be understood by reference to the following detailed
10 description of an illustrative embodiment when read in conjunction with the accompanying drawings, wherein like numerals designate like elements, and wherein:

Figure 1 is an exemplary diagram of a cell;

Figures 2A and 2B are exemplary diagrams of a pixel;

15 **Figure 3** is an exemplary diagram of a three-dimensional display section;

Figure 4 is an exemplary block diagram of a control system for controlling the operation of the three-dimensional display;

20 **Figures 5A-C** are exemplary diagrams of a three-dimensional image producible with the three-dimensional display apparatus according to the invention;

Figures 6-9 illustrate a method of manufacturing the three-dimensional display apparatus according to the invention; and

Figure 10 is an exemplary diagram of an alternative embodiment of a pixel and a cell contained within the pixel according to the invention.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

5 The present invention is a hierarchy of devices which build upon each other. The three-dimensional display of the present invention is comprised of a plurality of pixels which are, in turn, comprised of a plurality of cells. Thus, the following description will
10 address each of these building blocks from the cell to the display separately for clarity.

Three-Dimensional Display Cell

15 **Figure 1** is an exemplary diagram of a cell **100** according to the present invention. As shown in **Figure 1**, cell **100** is comprised of a cell base **110**, a plurality of cell walls **120**, a cell lens wall **130**, an addressable anode **140** and a cathode **150**. Cell **100** has a truncated
20 pyramidal shape with the volume created by the cell base **110**, cell walls **120** and cell lens wall **130**. The volume is filled with a gas, such as Xenon gas, or the like, that emits ultra-violet radiation when electrically excited.

25 Although **Figure 1** shows the cell **100** as having a large height, the dimensions of the cell **100** in **Figure 1** are exaggerated for clarity of description of the elements **110-150**. In a preferred embodiment, the height is less than one half the length or width of the cell base **110** in order to ensure that the cell **100** may be
30 combined with other cells **100** to create a pixel. Furthermore, **Figure 1** shows the cell base **110**, cell walls

120, and cell lens wall 130 as being without thickness while in actuality the cell base 110 and cell walls 120-130 will have a thickness due to the materials used in their construction.

5 The cell base 110 and cell lens wall 130 are constructed from a transparent material such that light emitted from the cell 100 may pass through the transparent material. The transparent material may be, for example, glass or the like. With the cell lens wall
10 130, light passing through the transparent material is reflected back through the cell lens wall 130 by a lens, described hereafter. With the cell base 110, the light passing through the transparent cell base 110 is emitted as visible light which is perceivable by the human eye.

15 Although the above described embodiment utilizes a cell lens wall 130 made of a transparent material, the invention is not limited to such an embodiment. Rather, the cell lens wall 130 may be the lens itself. Thus, the cell 100 may have an opening at the apex of the cell 100
20 which may be used to accommodate the placement of the lens. However, for purposes of describing the invention, it will be assumed that the cell lens wall 130 is a separate cell wall located at the apex of the cell 100.

 The cell lens wall 130 may be flat as shown in
25 **Figure 1** or may have various different shapes depending on the type and size of the lens used with the cell 100. For example, if a spherical lens is used, the cell lens wall 130 may have a curvature protruding into the cell
100 volume to thereby accommodate the curvature of the
30 lens. Similarly, if a lens is omitted, a cell lens wall

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130 is not needed, and the cell walls 120 may continue the pyramidal shape of the cell 100 to a pointed vertex where the lens would have been centered.

The cell base 110 and cell walls 120 are comprised of a dielectric material which is transparent to visible light and which reflects or absorbs ultraviolet light. This allows the visible light from a first cell 100 to blend with a second cell 100 while preventing the ultraviolet light from the first cell 100 from interfering with the operation of the second cell 100. For example, the cell walls 120 may be constructed from a glass material coated with an ultraviolet light blocker or absorption material (such as is currently used in the construction of sunglasses and prescription glasses). The coating is clear and does not affect the tint of the material.

The dielectric properties of the material of the cell base 110 and the cell walls 120 aid in containing the electric discharges within the cell. In this way, the electric discharges of one cell will not interfere with the operation of a neighboring cell when the cells are placed in a matrix formation.

The cell further includes a phosphorus material which is used to emit visible light when an electrical discharge is created between the addressable anode 140 and cathode 150. The phosphorus material may be placed near the addressable anode 140, such that the electrical discharge passes through the phosphorus material. Alternatively, the phosphorus material may be placed on one or more of the cell walls 120 or a portion of one or more of the cell walls 120 such that the electrical

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discharge does not pass through the phosphorus material.

By avoiding the electrical discharge passing through the phosphorus material, degradation of the phosphorus material is minimized. However, for purposes of clarity, the following description will assume the phosphorus material to be placed on or near the addressable anode **140**. As such, anodes having a red colored phosphorus material applied to them or nearby them will be designated red anodes, with the same notation used in regard to blue and green phosphorus material.

The electrical circuitry necessary to cause the cell **100** to function may be placed in any location on the cell walls **120** or in the seams between the cell walls **120**, the seams between the cell walls **120** and the cell lens wall **130** or the cell base **110**, by using microchip technology. Such circuitry is readily apparent to those of ordinary skill in the art and may comprise fine wires, resistors, and the like, along with cathode electrical lines and an addressable anode bus line. The electrical connections are preferably transparent to the human eye such that they are not perceived when the cell **100** is viewed in a normal viewing manner.

The operation of the cell **100** is similar to that of cells in plasma displays, such as the plasma display described in The Electrical Engineering Handbook, Second Edition, CRC Press, 1997, pages 1939-1950, which is hereby incorporated by reference. Specifically, the addressable anode **140** is selectively positively charged when a signal is sent to the addressable anode **140** by way of an anode bus line (not shown). As a result, electrons from the cathode **130** are attracted to the addressable

anode **140** thereby creating an electrical discharge and an excitation of the gas filled volume in a cell **100**.

Because of the electrical excitation, the gas in the cell **100** emits ultraviolet radiation which causes the phosphorus material in the cell to emit visible light corresponding to the color of the phosphorus material. The visible light emitted by the phosphorus material is focused by the lens (if present) to pass through the cell base **110** such that the light is perceivable by the human eye.

The intensity and duration of the light emitted from the phosphorus material can be controlled by controlling the intensity and duration of the electrical discharge. Thus, by controlling the signal from the anode bus line to the addressable anode **140**, the intensity and duration of the cell **100** emissions can be controlled.

The cell **100** emits visible light corresponding to the color of the phosphorus material in the cell **100**. When a plurality of these cells **100** are combined, one cell **100** having, for example, a red phosphorus material, another having a green phosphorus material, and a third having a blue phosphorus material, by controlling the intensities of the light emitted from each of these cells **100**, all of the colors in the visible spectrum may be produced. The combination of cells **100** is referred to herein as a pixel of the three-dimensional display.

Three-Dimensional Display Pixel

Figures 2A and **2B** are exemplary diagrams of a pixel **200** according to the present invention. As shown in **Figure 2A**, the pixel **200** is comprised of a plurality of

cells **100** with each face of the cube being a cell base **110**. For example, in the cube structure of **Figure 2A**, six cells are combined to create the pixel **200** (one cell for each face of the cube).

5 Only three of the cells **100** are necessary for creating the visible light that will be emitted by the pixel **200** even though the light will be emitted in all six directions from the center of the pixel. Thus, for example, cells **210**, **220** and **230** in **Figure 2B**,
10 corresponding to cells having a green phosphorus material, blue phosphor and red phosphorus material, respectively, are used to create any color in the visible spectrum. The auxiliary cells **240-260** may be used for auxiliary anodes, wiring, and other circuitry used to
15 operate the pixel **200**. Alternatively, the auxiliary cells **240-260** may be removed to provide further space for circuitry or to allow for larger cells **100** having a larger gas volume. However, a singular three-dimensional geometry should be maintained for all pixels **200** such as,
20 for example, a cube.

Each of the cells **210-230** has a corresponding addressable anode **270-290**. A single cathode **295** is used to power each of the cells **210-230**. Thus, for example, when the cathode **295** is powered and the addressable anode
25 **270** receives a signal, the cell **210** is caused to emit a green light. Similarly, when addressable anodes **280** and **290** receive signals, the cells **220** and **230** are caused to emit blue and red lights, respectively. The light from each of the cells **210-230** is combined to create a single
30 pixel color that is seen by the human eye. Thus, by

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controlling which cells **210-230** illuminate and the intensities of each of the illuminations, various colors of the visible spectrum are perceived by a viewer.

Although a single cathode **295** is utilized with each
5 of the cells **210-230**, the invention is not limited to such an embodiment. Rather, depending on the implementation, each cell may have its own dedicated cathode **295**. A single cathode **295** is preferred in this embodiment because it simplifies the overall design and
10 reduces the amount of materials necessary to create the pixel **200**. However, power constraints and potential problems with stray discharge may require that one or more of the cells **100** in a pixel **200** have their own cathode **295** or share their cathode **295** with a limited
15 number of other cells **100**.

The cells **210-260** are centered around a lens **298** which can focus the visible light emitted from the phosphorus material through the cell bases **110** (faces of the cube). The lens **298** may have, for example, a
20 refractive core and utilize different thickness of materials for determining the focusing of the lens **298**. For example, the lens **298** may have a crystalline substrate for a core that provides refractive qualities similar to diamonds. The light reflected from the
25 crystalline core will be reflected at multiple different angles which intersect at several points thereby blending the colors of light together. The lens material surrounding the core may then map the outermost planes of the crystalline substrate to the plane of the pixel walls
30 making the pixel walls appear brightest, thereby giving the pixel its cubical lighted shape.

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The lens **298** may be spherical (as shown) or may be any other geometric configuration that allows for the focusing of light through each of the cells **210-260**. For example, the lens **298** may be cubical or hexagonal in shape. The cell lens walls **130** for each of the cells **210-260** is shaped to accommodate the shape of the lens **298** or lack thereof.

Because the lens **298** focuses the light emitted by the phosphorus material onto the cell bases **130**, i.e. the faces of the pixel, a three-dimensional light source is created. When a plurality of pixels are combined, each having a three-dimensional light source, the result is a three-dimensional image. The thickness of the cell bases **110**, i.e. the faces of the cube, provide enough distance between the pixels **200** such that the colors of the pixels do not blend into one another and the pixels are distinguishable.

Three-Dimensional Display

Figure 3 is an exemplary diagram of a three-dimensional display **300** according to the present invention. As shown in **Figure 3**, the display **300** is comprised of a plurality of pixels **310-370**. These pixels are implemented using pixel **200** from **Figure 2**. Each of the pixels **200** has a red, blue, and green anode (designated in **Figure 3** as a circle with an R, B or G) and a cathode (designated by a circle with a C). The front face of the pixels **310-370** are shaded for clarification purposes only and the actual display will not require additional shading of the pixel face.

Additionally, the cube structure of the display **300** is cut away in **Figure 3** to aid in understanding the structure of the display **300**. In actuality, the display **300** may be a complete cube or may be any other geometric configuration. For example, the display **300** may be rectangular, rhomboidal, or the like. The lenses of the pixels are not shown in **Figure 3** for clarity in illustrating the invention.

As shown in **Figure 3**, up to eight adjacent cells may share an anode and/or a cathode. Furthermore, pixels **310-370** may share pixel faces and hence, share the pixel face materials. For example, the top face of pixel **310** may also be the bottom face of pixel **320**. This arrangement of pixels **310-370** minimizes the amount of materials necessary to produce the display **300**, reduces the complexity of the overall display **300**, and thereby reduces the cost of producing the display **300**.

Microchip technology may be used to create connections between pixels, cells, signal sources and power sources along the seams between pixels **310-370** and/or in the cell walls or auxiliary cells. In particular, the seams between anodes may be used to hold an addressable anode bus line for addressing the anodes to thereby turn the cells of the pixels **310-370** on and off and to control the intensity and duration of the illumination of the pixels.

It should be noted that each addressable anode in the display **300** is connected to another addressable anode of the same color by a straight line bus connection along a seam in any direction. Thus, for example, the green

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anode of pixel **310** is connected by a bus line along the seam to the green anode of pixel **330**. Likewise, the green anode of pixel **310** is also connected by a bus line along the seam to the green anode of pixel **340** and to the
5 green anode of the pixel behind pixel **320**. This structural characteristic aids in addressability of the pixels in that every pixel seam will have only one type of anode or cathode assigned to it.

It should also be noted that the distance between
10 any two adjacent anodes and the distance between adjacent anodes and an adjacent cathode is the same. In other words, each primary electrical component is equidistant from its nearest neighbors in this invention's matrix of pixels. This distance, in the cubical structure shown in
15 **Figure 3**, is equal to the square root of two, times the length of one side of a pixel.

Furthermore, the distance between an electrical component (anode or cathode) and its nearest neighbor of the same type is twice the length of one side of a pixel.
20 This configuration simplifies the calculation necessary to determine signal strength and the specific charges needed for a desired cell output.

Figure 4 is an exemplary block diagram of a control system **400** for controlling the operation of the
25 three-dimensional display of **Figure 3**. As shown in **Figure 4**, the control system includes a controller **410**, an image input interface **420**, a display interface **430**, and a memory **440**. These elements are in communication with one another via the control/signal bus **450**.
30 Although a bus architecture is shown in **Figure 4**, other architectures that facilitate the communication between

elements **410-440** may be used without departing from the spirit and scope of the invention.

The controller **410** may be used to determine which pixels **200** of the display to illuminate, which anodes and/or cathodes to charge and the intensity of the charge to each of the anodes and/or cathodes in order to create a desired three-dimensional image input via the image input interface **420**. Using the control system of **Figure 4**, an image is input via the image input interface **420** and temporarily stored in memory **440**. The image input interface **420** may provide a communication pathway from any of a plurality of image sources. For example, the image source may be a computer, television signal receiver, cable system receiver, satellite receiver, storage medium, or the like.

The input image may need to be coded in such a way that the input image data depicts an image in three dimensions. For example, in computer graphical displays, the input image data may consist of three-dimensionally rendered objects which have image data identifying image features with three-dimensional measurements.

The controller **410** pixelizes the input image in three dimensions and sends the pixelized input image to the display interface **430**. The display interface **430** processes the pixelized input image and drives the three-dimensional display **300** to reproduce the image in three dimensions. The pixelization and reproduction of the input image may make use of coordinate system transformation to transform the pixelized input image into data represented in a display coordinate system. Such coordinate transformations are well known to those

of ordinary skill in the art.

Figures 5A-C illustrate the manner in which the display **300** of **Figure 3** may be used to generate a three-dimensional image. As shown in **Figure 5**, the controller **410** controls the pixels such that each pixel illuminates a desired color. Those pixels that are not to illuminate or those pixels that are not perceived by a viewer (such as pixels in the center of the display, are not "turned on" by the controller **410** and thus, do not illuminate.

Figure 5A shows the display **300** (the full cubical display **300**) with the non-illuminated pixels shown for correlation to the display **300** shown in **Figure 3**. **Figure 5B** shows the display **300** without the non-illuminated pixels but with pixel seams shown. **Figure 5C** shows the display **300** as it would be seen from a human viewer. As shown in **Figure 5C**, the human viewer does not perceive the pixel seams but rather only sees differences in color. Also note that pixel walls that are shared by two pixels and that are illuminated by both pixels will be internal to the three-dimensional image and will not be seen by the viewer.

As an example of the use of the display **300** to produce a three-dimensional image, consider a hollow cylinder, having a square cross-section, standing on one end. In order to display such an image with the display **300**, the outer facing pixels of the display **300** will be illuminated while the center pixels will not be illuminated. Thus, if a viewer is to look at the display from a vantage point slightly above the display, the viewer will see a square shaped top with sides extending

downward. Furthermore, some of the pixels from the side of the cylinder will be seen through the center hole in the cylinder since the center pixels are not illuminated. This in addition to the relative distance between
5 illuminated pixels allows a viewer to perceive depths in the three-dimensional image.

Manufacture of the Three-Dimensional Display

Figures 6-9 depict a manufacturing process for
10 manufacturing a three-dimensional display apparatus according to the invention. As shown in **Figure 6**, the first step in manufacturing the three-dimensional display of the present invention is to construct a base **600** for containing the integrated circuitry **620** needed to drive
15 the display and to distribute all pixel connections to the appropriate "major seam" locations. For example, with a cubical display, such as the cubical display of **Figure 3**, the lower face of the cubical section **300**, may act as the base of the display. The base **600** may be
20 constructed from, for example, a glass material or silicon material that is etched and has appropriate circuitry deposited thereon.

The major seam is defined as the outermost edge of a cube section, designed to square off all sides of the
25 section and provide distribution of connections from the base or other major seams. The major seam appropriately routes signals and connections to etched pixel connections, pixel seams, or other major seams. The major seam may also provide structural stability and
30 weight distribution.

Next, a first "form layer" **700** is created when a

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form **710** is pressed to a mold **720** and a glass material, which is secreted into the mold **720**, is thereby manipulated to a desired shape (**Figure 7**). A "form layer" is defined as a layer of partial pixels formed by pressing a form onto a mold. The mold **720** may include electrical components, such as cathodes and anodes, which are to be embedded into the pliant glass as it is pressed into shape while other electrical connections, such as lead lines, may be kept exterior to the glass. The glass is allowed to solidify and the form is then removed.

The mold **720** is pitted with shapes necessary to create one half of a pixel (not including the base or lens). The mold may be pitted in such a way that a plurality of "half pixels" are created with each form layer.

After the glass has solidified, etching is performed to place fine wires, resistors, and the like on the "half pixels." Resistors are placed on the interior walls of the "half pixel" while wirings are placed on the pixel walls and the base **600**. Connections to "major seams" are made along pixel seams. The first layer of wiring for a "major seam" will connect directly to the integrated circuitry of the base **610**.

After etching the wiring patterns and placement of the electrical devices, a protective coating is applied to all exposed surfaces and allowed to set. The protective coating helps to prevent ultraviolet radiation from escaping the pixel cells by reflecting or absorbing them. Additionally, some of this protective material may be chemically included in the glass or similar material used to form the pixel structure, to further protect

primary electrical components from ultraviolet radiation degradation.

Next, the red, green and blue phosphorus material is applied to the appropriate anode, cell wall, or portion of cell wall near the anode. The first form layer 700 is then immersed in a gas filled volume 810 (**Figure 8**), such as a Xenon filled chamber, for example. The first form layer 700 is then applied and sealed to the base 610 using a sealing solution. The pixel faces are shaded in **Figure 8** for purposes of clarity only.

A sealing solution is applied, and a second form layer 920 is then applied to the first form layer 700 (**Figure 9**). To aid in sealing the first form layer 700 to the base 610 and the second form layer 920 to the first form layer 700, layer connectors (not shown) may be utilized. Layer connectors are juts or small bumps of extra pixel material, such as glass, which are left during the form layer process so that the form layer may be more fully joined with the next form layer or base.

The second form layer 920 is created in the same manner as the first form layer 700 but includes the form corresponding to the other half of the pixels in the first form layer 700 (excluding the upper pixel face). The second form layer 920 may also include the lens 298.

The sealing solution seals the connection between the two form layers. The side-facing and bottom-facing cells 930 thereby seal in a portion of the gas from the gas filled volume. Next, a top glass plate 940 is applied to the second form layer 920 to thereby seal in a portion of the gas from the gas filled volume in the upper cell 950 of the pixels. Normally, however, an

additional layer of pixels is placed above the first layer of pixels and may serve as its top plate **940**.

After the pixels in a layer have been completed, external wiring and circuitry are added to the layer.

5 This external wiring may include anode bus lines, cathode lines, and the like. Preferably, these electrical wirings and bus lines are positioned in the seams between pixels. The process may be repeated as required to complete additional layers of pixels.

10 While the above description of the three-dimensional display of the invention makes reference to cubical cells and a cubical display, the invention is not limited to such embodiments. Rather, any shape of the cells and the display may be utilized without departing from the spirit and scope of the present invention. For example, as
15 shown in **Figures 10A-C**, the pixel **1010** and the cells **1020** may be triangular in shape (**Figure 10B** depicts the base of the pixel **1010**). Furthermore, the display may make use of these triangular shapes to create a display having
20 a plurality of geometries.

The description of the present invention has been presented for purposes of illustration and description, but is not intended to be exhaustive or limited to the invention in the form disclosed. Many modifications and
25 variations will be apparent to those of ordinary skill in the art. The embodiment was chosen and described in order to best explain the principles of the invention, the practical application, and to enable others of ordinary skill in the art to understand the invention for
30 various embodiments with various modifications as are suited to the particular use contemplated.

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